

Work Order ID 116438

April-16-14 8:31:47 AM

116438

Page 2

Item ID: 646.4001

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/01/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

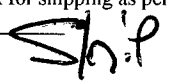
QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP 646.4001								
	Location: 								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89

SEP 09 2014

MLJ 14-09-09

MLJ 14-09-09

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Page 1

Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.3301 *646 3301* Upper Cutter Assy	DAS 38 9-89	Manufactured	No				Each	3.0000		1 121792		DAS 33 9-89	DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST544				3					
				108005				3					
646.3001 *646 3001* Lower Cutter Assy	DAS 38 9-89	Manufactured	No				Each	3.0000		1 119967		DAS 32 9-89	DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST427				2					
				106929				1					
				113856				1					
				ST429				1					
				110362				1					
646.2910 *646 2910* Deflector	DAS 38 9-89	Manufactured	No				Each	12.0000		1 120021		DAS 33 9-89	DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST428				12					
				110625				4					
				113624				8					
646.3810 *646 3810* Bracket	DAS 38 9-89	Manufactured	No				Each	9.0000		2 115072		DAS 33 9-89	DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST524				9					
				106805				9					

17

14-27-23

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Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3510

Manufactured No

Each 7.0000

646 3510

Strut

DAS
38
9-89

**

1
107956
DAS
33
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST522A

2

98925

2

ST523

1

106666

1

ST525

4

106008

4

646.3511

Manufactured No

Each 9.0000

646 3511

Strut

DAS
38
9-89

**

1
113685
DAS
33
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST523

9

106757

2

109482

4

110630

3

646.3512

Manufactured No

Each 15.0000

646 3512

Strut

DAS
38
9-89

**

1
113943
DAS
33
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST523

15

106767

9

107270

6

646.3513

Manufactured No

Each 1.0000

646 3513

Strut

DAS
38
9-89

**

1
113944
DAS
33
9-89
14-07-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST523A

1

104683

1

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Work Order ID: 116438

116438

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646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased **DAS 38**
9-89

No

Each

6,888.000

134

DAS 33
9-89

DAS 06
9-89

NAS1149F0332P

Washer

Location

Loc Qty

Loc Code

GA	205
122063	205
ST295	2558
123900	12
m123185	46
m128401	2500
ST510a	4079
125646	1579
m127831	2500
ST522	46
m123185	46

128401

DAS 06
9-89

MS21042L3

Purchased **DAS 38**
9-89

No

Each

8,608.000

63

DAS 33
9-89

14-07-22

MS21042L3

Nut

Location

Loc Qty

Loc Code

ST314	1653
M127410	612
M127831	41
M128401	1000
ST506	955
123900	955
ST509	6000
M128754	6000

128754

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116438

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646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3110 Manufactured No

Each 14.0000

646 3110

DAS
38
9-89

**

DAS
33
9-89

Channel

Location

Loc Qty

Loc Code

ST427

14

106741

1

109913

10

125083

3

Each

38.0000

646.3710

Manufactured No

646 3710

DAS
38
9-89

**

DAS
33
9-89

Doubler

Location

Loc Qty

Loc Code

ST524

38

100950

8

113729

30

Each

5.0000

646.3210

Manufactured No

646 3210

DAS
38
9-89

**

DAS
28
9-89

Support

Location

Loc Qty

Loc Code

ST427

5

102994

3

108081

2

Each

6.0000

646.3713

Manufactured No

646 3713

DAS
38
9-89

**

DAS
33
9-89

Gusset

Location

Loc Qty

Loc Code

ST523A

6

102617

6

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Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

MS24694-S51

Purchased

No

Each

335.0000

5

MS24694-S51

Screw

DAS
38
9-89

Location

Loc Qty

Loc Code

ST303

335

m127432

1

m128401

34

m128635

300

**

129630

DAS
33
9-89

DAS
33
9-89

AN3-13A

Purchased

No

Each

62.0000

1

AN3-13A

Bolt

DAS
38
9-89

Location

Loc Qty

Loc Code

ST351

58

m127070

58

ST512

4

123759

4

**

DAS
33
9-89

DAS
33
9-89

127070

AN3-4A

Purchased

No

Each

482.0000

10

AN3-4A

Bolt

DAS
38
9-89

Location

Loc Qty

Loc Code

ST350

434

m128429

100

m128634

34

m128739

300

ST511

48

m127044

48

**

DAS
33
9-89

14-0722

128429

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116438

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646 4001

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Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

CR3213-5-3

Purchased

No

Each

500.0000

14

DAS

DAS

CR3213-5-3

DAS

38

9-89

**

126268

33

06

Cherry Rivet

03

Location

Loc Qty

Loc Code

st552

500

m126333

300

m127831

200

MS20470AD5-5.5

Purchased

No

Each

389.0000

8

DAS

DAS

MS20470AD5-5 5

DAS

38

9-89

**

Rivet

Location

Loc Qty

Loc Code

ST336

389

123425

389

Each

7.0000

1

646.3711

Manufactured

No

646 3711

DAS

38

9-89

**

118823

DAS

DAS

Clip

Location

Loc Qty

Loc Code

ST523A

7

101004

7

Each

7.0000

1

646.3712

Manufactured

No

646 3712

DAS

38

9-89

**

14-07-22

Clip

Location

Loc Qty

Loc Code

ST523A

7

101119

2

93949

5

118820

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Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3811

Manufactured No

Each

43.0000

1

646 3811

DAS
38
9-89

**

DAS
33
9-89

DAS
33
9-89

Radius Block

Location

Loc Qty

Loc Code

st535

43

100131

16

107218

6

110628

1

110717

20

100131

AN3-6A

Purchased No

Each

339.0000

2

AN3-6A

DAS
38
9-89

**

DAS
33
9-89

Bolt

128978

Location

Loc Qty

Loc Code

ST351

335

M128403

185

M128739

150

ST511

4

M127044

4

MS24694-S55

Purchased No

Each

309.0000

MS24694-S55

DAS
38
9-89

**

DAS
33
9-89

Screw

Location

Loc Qty

Loc Code

ST303

309

m128401

150

m128402

159

128402

646.3610

Manufactured No

Each

5.0000

1

646 3610

DAS
38
9-89

**

DAS
33
9-89

Filler

115190

14-07-22

Location

Loc Qty

Loc Code

ST523A

5

107409

5

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Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3714 Manufactured No

Each 3.0000

646 3714

DAS
38
9-89

**

1
112233

DAS
33
9-89

DAS
06
9-89

Gusset

Location

Loc Qty

Loc Code

ST523A

3

106656

1

107571

2

MS20470AD5-6

Purchased No

Each 1,415.000

MS20470AD5-6

DAS
38
9-89

**

8

DAS
33
9-89

DAS
06
9-89

RIVET

Location

Loc Qty

Loc Code

ST336

1415

105433

525

124089

890

105433

646.3812

Manufactured No

Each 9.0000

646 3812

DAS
38
9-89

**

2
~~105433~~
121759

DAS
33
9-89

DAS
06
9-89

Gusset Bracket

Location

Loc Qty

Loc Code

st535

9

106664

1

107953

4

108178

4

AN3-3A

Purchased No

Each 405.0000

AN3-3A

DAS
38
9-89

**

4
~~105433~~
128973

DAS
33
9-89

14-07-20

Bolt

Location

Loc Qty

Loc Code

ST350

405

m126249

1

m127815

154

m128429

250

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Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3813 DAS Manufactured No

Each 13.0000

646-3813

DAS
38
9-89

Strut Bracket

**

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

st535

13

106748

4

108006

5

108201

4

MS20470AD5-7

Purchased

No

Each 2,038.000

MS20470AD5-7

DAS
38
9-89

Rivet

**

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

Mezz

1384

2655

799

3011

585

ST336

654

123425

654

MS21047-3

Purchased

No

Each 209.0000

MS21047-3

DAS
38
9-89

Nut Plate

**

129472

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

ST315

1

123301

1

st507

208

125654

208

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Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

CCR264SS3-02

Purchased

No

Each

782.0000

36

CCR264SS3-02

DAS
38
9-89

**

DAS
33
9-89

DAS
06
9-89

Rivet, Cherry

Location

Loc Qty

Loc Code

ST327

782

124259

22

M125952

152

M126282

8

M127813

400

M128398

200

128398

AN3-5A

Purchased

No

Each

1,017.0000

2

AN3-5A

DAS
38
9-89

**

DAS
33
9-89

DAS
06
9-89

Bolt

129246

Location

Loc Qty

Loc Code

GA

49

117423

49

ST511

842

m126559

842

ST512

126

124561

126

DAS
06
9-89

646.3715

Manufactured

No

Each

15.0000

2

646 3715

DAS
38
9-89

**

DAS
33
9-89

14-07-22

Strut Doubler

113771

Location

Loc Qty

Loc Code

ST523A

15

106848

1

107337

4

108222

6

112881

4

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Work Order ID: 116438

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutters

116438
646 4001

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-12

Purchased

No

Each

221.0000

6

MS27039-1-12

DAS
38
9-89

**

DAS
33
9-89

DAS
06
9-89

Screw

Location

Loc Qty

Loc Code

ST305

221

123185

1

125654

20

m128799

200

Each

8.0000

128799

1

DAS
33
9-89

DAS
06
9-89

113611

646.3716

Manufactured

No

646-3716

DAS
38
9-89

**

Gauge Bracket

Location

Loc Qty

Loc Code

ST523A

8

93198

8

Each

1,708.000

2

DAS
33
9-89

DAS
06
9-89

MS20426AD5-7

Purchased

No

MS20426AD5-7

DAS
38
9-89

**

RIVET

Location

Loc Qty

Loc Code

ST334

1708

101340

1708

Each

160.0000

2

DAS
33
9-89

DAS
06
9-89

101340

MS24694-S54

Purchased

No

MS24694-S54

DAS
38
9-89

**

SCREW

Location

Loc Qty

Loc Code

ST303

160

125535

160

125535

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Work Order ID: 116438

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutters

116438

646 4001

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-21

Purchased

No

Each

598.0000

4

MS27039-1-21

DAS
38
9-89

**

DAS
33
9-89

DAS
06
9-89

Screw

Location

Loc Qty

Loc Code

ST506

598

124326

98

m126319

100

m127904

400

124326

MS27039-1-20

Purchased

No

Each

367.0000

2

MS27039-1-20

DAS
38
9-89

**

DAS
33
9-89

DAS
06
9-89

Screw

Location

Loc Qty

Loc Code

ST306

367

124326

367

124326

MS27039-1-19

Purchased

No

Each

1,120.000

22

MS27039-1-19

DAS
38
9-89

**

DAS
33
9-89

DAS
06
9-89

Screw

Location

Loc Qty

Loc Code

ST506

1120

123185

4

124326

50

125654

466

m127904

600

125654

14-07-22

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Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3717 DAS Manufactured No

Each 16.0000

646-371-7 **38**

Doubler

9-89

**

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

ST523A

10

104680

1

105982

9

ST524

6

108174

6

Each

63.0000

**

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

ST523A

50

110639

50

ST524

13

103012

1

106867

2

108094

10

Each

11.0000

**

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

ST524

11

108211

1

110208

6

112879

4

646.3719 DAS Manufactured No

646-371-9 **38**

Doubler

DAS
38
9-89

**

DAS
33
9-89

DAS
33
9-89

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Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-10

Purchased

No

Each

982.0000

DAS

DAS

MS27039-1-10

DASS

**

33

06

SCREW

383

9-89

9-89

9-89

Location

Loc Qty

Loc Code

ST305

149

m126474

1

m128401

148

ST506

600

m128635

600

st507

233

m127993

233

128635

AN3-11A

Purchased

No

Each

433.0000

DAS

DAS

AN3-11A

38

**

33

06

Bolt

9-89

9-89

14-07-22

Location

Loc Qty

Loc Code

ST511

423

123185

10

m125709

413

ST525

10

123185

10

125709

600.0990

Purchased

No

Each

5.0000

1

600 0990

DAS

**

38

DAS

MAGNABOND 6398 PART A

9-89

9-89

06

9-89

129037

Location

Loc Qty

Loc Code

CA

2

m127832

2

ST520

1

m126215

1

ST540

2

m126233

2

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Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

600.0991

Purchased

No

Each

5.0000

600 0991

DAS
38
9-89

**

1

129039

DAS
06
9-89

MAGNOBOND 6398 PART B

Location

Loc Qty

Loc Code

CA

2

m127832

2

ST540

3

m126215

1

m126233

2

600.1012

Purchased

No

Each

57.0000

600 1012

DAS
38
9-89

**

11

129762

DAS
33
9-89

Sealant PR1425B2 (#654 semkit)

Location

Loc Qty

Loc Code

ST364

57

m127099

42

m127996

15

600.0129

Purchased

No

f

504.5000

600 0129

DAS
38
9-89

**

C8

DAS
33
9-89

VHB TAPE 75935A651

Location

Loc Qty

Loc Code

ST520

504.5

125031

1

125540

72

m127920

431.5

600.1013

Purchased

No

Each

660.0000

600 1013

DAS
38
9-89

**

5

DAS
33
9-89

021200-3M TAPE PRIMER 94 PRIMER 24216

Location

Loc Qty

Loc Code

ST540

660

125154

660

125154

April-16-14 8:31:51 AM

Shop Packet Print

Page 15

Picklist Print

April-16-14 8:31:51 AM

Page 16

Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3910 Manufactured No

Each 42.0000

646 3910

Shim

DAS
38
9-89

**

115002

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

st535

42

106729

2

107610

1

107994

1

108194

12

112329

20

112930

6

646.3911 Manufactured No

Each 21.0000

646 3911

Shim

DAS
38
9-89

**

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

st535

21

106223

12

107669

9

106223

646.3912 Manufactured No

Each 40.0000

646 3912

Shim

DAS
38
9-89

**

115187

DAS
33
9-89

14-07-22

DAS
33
9-89

Location

Loc Qty

Loc Code

st535

40

108127

8

108243

12

111088

10

112975

10

Picklist Print

April-16-14 8:31:51 AM

Page 17

Work Order ID: 116438

116438

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3913

Manufactured No

Each

25.0000

646.3913

DAS

**

DAS

Shim

38

33

9-89

9-89

Location

Loc Qty

Loc Code

st535

25

100136

1

106631

11

107550

12

93160

1

106631

AN3-12A

DAS Purchased

No

Each

97.0000

AN3-12A

38

**

DAS

Bolt

9-89

33

9-89

129507

Location

Loc Qty

Loc Code

ST351

88

m128398

38

m128687

50

ST511

9

m125709

9

MS27039-1-16

Purchased

No

Each

283.0000

MS27039-1-16

DAS

**

DAS

Screw

38

33

9-89

9-89

128429

Location

Loc Qty

Loc Code

ST306

283

125654

1

m128402

82

m128409

200